

**Listing of the Claims:**

Claim 1. (previously presented) A method of advancing a natural casing along the length of a hollow meat stuffing tube, comprising, placing a hollow natural casing on the outside surface of a hollow stuffing tube having a meat emulsion discharge end, placing a follower against an upstream end of the natural casing to slide the natural casing forwardly along the stuffing tube towards a discharge end, placing a hollow conical shaped restrictor on the stuffing tube having a side wall extending from a smaller diameter end adjacent the discharge end of the stuffing tube to a larger diameter end, decreasing the diameter of the natural casing with the side wall of the conical shaped restrictor as the natural casing is being slidably moved towards the discharge end of the tube, and placing a twisting mechanism in spaced relation to and located downstream from the hollow conical shaped restrictor.

Claims 2.-4. (Canceled)

Claim 5. (previously presented) A machine for stuffing natural casings with emulsion, comprising, a hollow meat stuffing tube on the machine having a first end and a discharge end for extruding emulsion into a natural casing on an outer surface of the stuffing tube, a follower slidably mounted on the stuffing tube adjacent an end of the natural casing nearest the first end of the stuffing tube, a hollow conical shaped restrictor on the stuffing tube having a side wall with an exterior extending from a smaller diameter end adjacent the discharge end of the stuffing tube to a

larger diameter end to decrease the diameter of the natural casing, and  
a twisting mechanism in spaced relation to and located downstream from the hollow conical shaped restrictor.

Claim 6. (previously presented) The machine of claim 5 further comprising, a longitudinally movable shaft that is parallel to the stuffing tube and connected to the follower and drives the follower longitudinally about the stuffing tube, thereby pushing the natural casing towards the discharge end of the stuffing tube as the casing is filled with emulsion.